Fa

83-815508/46 A14 CHEM WERKE HULS AG + DE 3216-988-A OS.05.82-DE-216988 (10.11.83) C08f-120/18 C08f-265/06 C08f-299 C08l-27/06 C08l-33/08	A(4-E2B, 4-F6A, 4-F6E, 8-M9)
Polymerised phenylalkyl acrylate cpds are prepd. as additives for PVC to improve impact resistance and transparency	Also claimed is the use of (I) as impact modifiers in transparent PVC compsn., the amt. of (I) pref. being 5-30 wt. %.
C83-110563 Phenylalkyl acrylate polymers contg. repeat units of formula (I) are new	DETAILS in emulsion polymerisation of (II), 0.1-3, partic. 0.5-2,
$\frac{\left\{CH_2-CH\right\}_{\star}^{\perp}}{O=C-O-R-Ph} \qquad (I)$	wt. % emulsifier, e.g. Na laurate or Na laurylsulphate, is used on wt. of (II), partic. at 40-90°C., using e.g. (NH ₄) ₂ S ₂ O ₈ .
r branched 3-4C alkylene gp O atom, the straight chain p	(I) are atactic and have broad mol. wt. distribution, e.g. no average mol. wt. 5000-50000 with wt. average mol. wt. 500000-500000000.
3C; and x is 30-200, 000 (also given as 20-500, 000), pref. 50-50, 000.	(I) can also be prepd. in presence of crosslinking epds., e.g. divinylbenzene, divinyl and diallyl esters, divinyl ethers and partic, di- or tri(meth)acrylates, since they
oln. h (II)	copolymerise readily and impart better thermal stability.
(e.g., 3-phenylpropyl acrylate (111), esp. by emulsion polymsn. in presence of ionic or nonionic emulsifiers and water-sol, catalysts at 5-120°C.	2150 g. 3-Phenylpropanol, 500 g. toluene, 20 g. toluene-p-sulphonic acid and 0.1 g. hydroquinone were heated to 150-170°C. 25 g. Acrylic acid was added and when
	water appeared in the separator, the DE 3216988-A+

:

of exercises with saferia and

and the organic phase fractionally distilled to give (III), b. cooled mixt. was washed with NaFiCO3 soln. and water, remaining 840 g. acrylic acid was added over 3 hrs. pt. 120°C/6 mbar.

A latex was prepd. by heating 250 g. (III), 950 g. water and 3 g. Na laurate, 5 ml. soln. of 0.15 g. (NH₄)₂S₂O₈ in 50 g. water being added during heating up and the remainder over 2 hrs., the mixt. being kept at 80°C. After 30 mins., the mixt. was cooled.

A stable white latex, no. average mol. wt. 8100 and wt. average mol. wt. 134000000, was obtd. (see graph).

PVC was grafted onto the prod. and then formulated into a moulding compsn. of high light transmission and good notched impact strength (see graph).

PVC was grafted onto the prod. and then formulated into a moulding compsn. of high light transmission and good notched impact strength (see DE 3216989). (42pp1589WA

